



<b>TEST REPORT</b>	<b>PRODUCT:</b>	<b>4390M<sup>1</sup></b>
Ford ESB-M11P8-A; 2013 Edition, December 11, 2013	<b>TEST SUBSTRATE:</b>	Stainless Steel, 20% Talc-Filled Polypropylene, and ABS
DOCUMENT TITLE: ADHESION REQUIREMENTS, PRESSURE SENSITIVE ADHESIVE - SPONGE RUBBER	<b>REPORT DATE:</b>	06/26/23

### 3.0 STANDARD REQUIREMENTS FOR PRODUCTION MATERIALS

	<u>Requirement</u>	<u>Polypropylene Results</u>	<u>ABS Results</u>
3.1 ADHESION (ASTM D 903)			
3.1.1 AS RECEIVED	0.66 N/mm	1.00 N/mm	1.21 N/mm
3.1.2			
3.1.2.1 HEAT AGED	0.22 N/mm	1.50 N/mm	1.84 N/mm
3.1.2.2 HUMIDITY AGED	0.44 N/mm	2.04 N/mm	2.08 N/mm
3.2 PEEL STRENGTH, FOAM TO PLASTIC MEMBRANE			
3.2 QUALITY			
Release film shall readily be removed from pressure sensitive adhesive so as not to interfere with normal production processing.	Readily Removable	Readily Removable	

<sup>1</sup>Product tested with exposed-side backed with 1-mil PET film

APPROVED:

Original Test Date: 06/01/2023  
Berry Global Technical Service Department

*Conditioning and Testing per Ford ESB-M11P8-A except as noted*